

**BUFFALO ABRASIVES, INC.**  
960 Erie Avenue  
N. Tonawanda, NY 14120  
Phone (716)693-3856 Fax (716)693-4092  
**Nut Inserted Disc Wheel Survey Sheet**

Distributor: \_\_\_\_\_  
Consumer: \_\_\_\_\_  
Location: \_\_\_\_\_

**GRINDING WHEEL INFORMATION**

- 1) Size: Diameter \_\_\_\_\_ x Usable thickness \_\_\_\_\_ x Arbor \_\_\_\_\_  
2) Overall wheel thickness: \_\_\_\_\_  
3) Tape wound:  Yes  No Number of bands: \_\_\_\_\_  
4) Competitor name: \_\_\_\_\_ Specification: \_\_\_\_\_  
Competitor name: \_\_\_\_\_ Specification: \_\_\_\_\_  
5) Stub wheel(s) available for analysis?  Yes  No  
Note: if full stub not available, threaded insert & locating hole detail must be furnished  
6) Improvement desired: \_\_\_\_\_  
7) Normal order quantity: \_\_\_\_\_ Release quantity: \_\_\_\_\_ Annual usage: \_\_\_\_\_  
8) Current pricing: \_\_\_\_\_

**WORKPIECE INFORMATION**

- 10) Workpiece name: \_\_\_\_\_  
11) Workpiece material: \_\_\_\_\_  
12) Size and weight of part ground: \_\_\_\_\_  
13) Hardness of part ground: \_\_\_\_\_  
14) Stock removal: Total \_\_\_\_\_ Per pass \_\_\_\_\_ RMS required \_\_\_\_\_

**MACHINE INFORMATION**

- 15) Make and model: \_\_\_\_\_ Horsepower: \_\_\_\_\_  
16) Operation (check one):  Single disc  Double disc  
17) Feed mechanism (check one):  Thru-feed  Rotary-feed  Off-hand  
18) Wheel head speed: \_\_\_\_\_ RPM  
16) Operation is run:  Wet  Dry  
20) Coolant type:  Water  Oil  Soluble  Synthetic  
Other (specify) \_\_\_\_\_

(Please use back side for part drawing or additional information)

